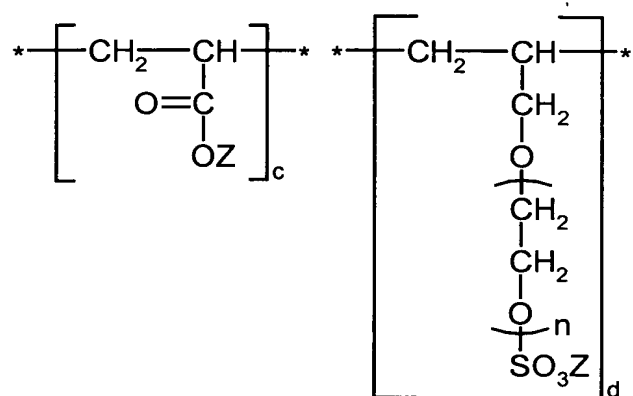


REPLACEMENT OF PAGE 6 IN THE SPECIFICATION

Formula III



Wherein n ranges from about 1 to 100, preferably about 1 to 20. Z is hydrogen or a water-soluble cation such as Na, K, Ca or NH₄.

Molar ratio c:d ranges from 30:1 to 1:20. Preferably, the molar ratio of c:d ranges from about 15:1 to 1:10. The ratio of c to d is not critical to the present invention providing that the resulting polymer is water-soluble or water-dispersible.

A preferred terpolymer of the present invention, that is where e is a positive integer, is acrylic acid/polyethyleneglycol monoallyl ether sulfate/1-allyloxy-2-hydroxypropyl-3-sulfonic acid of the structure of Formula IV.

Formula IV

